

R0104-R1



3" Threaded End Oversize Port



McCANNA/MARPAC Valves

# MARPAC-McCANNA® Model DI-B800 Ball Valve

The MARPAC Model DI-B800 is one of the few 3" threaded end ball valves available. Where space is limited, and weight is a concern, the DI-B800 offers an attractive alternative to a larger, heavier flanged valve. It is also a more economical choice, having a lower initial cost, as well as lower installation labor and materials cost.

The compact design of the Model DI-B800 is particularly well suited to tank and transport truck applications, and its oversize ball port and

#### Features and Benefits

- 1. **Rugged**, **reliable seat design**. The heavy section TFE seats provide dependable bidirectional bubble-tight shut off over the full pressure range of the valve.
- 2. The oversize port (88% full port) provides the highest flow coefficient of any 3" non-full port valve available.
- 3. Heavy wall, 60-40-18 ductile iron body for strength and economy.
- 4. Reinforced TFE thrust washer ensures smooth, low torque operation at high pressures, and in frequent cycling applications.
- 5. Heavy bolted gland permits adjustment of stem seals to compensate for wear in operation. The 3-piece stem seal design provides reliable sealing, suitable for vacuum service.
- 6. Internal entry, blowout proof stem ensures safety in operation. Top of stem is provided with a milled groove indicating ball port position when handle is removed.
- 7. The 2-piece radially split, bolted body design allows easy replacement of seats and seals, if needed, while providing strength to resist piping loads and deformation.
- 8. The TFE body seal is totally encapsulated, eliminating potential "cold flow", and is a controlled compression design to ensure joint integrity.

# **Specifications**

- Size: 3" NPT
- Operating Temperature Range: -20°F to 400°F
- Operating Pressure Range: 0 to 500 psig
- Flow Coefficient: Cv = 400
- Saturated Steam Rating: 150 psig max
- Available for UL Listed Services:
  L.P. Gas Shutoff (Category YSDT) 500 psig
  Flammable Fluid Shutoff (Category YRBX) 500 psig

straight-through design permit high flow rates with minimal pressure drop. TFE seats and seals provide bubble tight shut off, and no external leakage.

The Model DI-B800 is available with Underwriters' Laboratories listing for both L. P. Gas shutoff and flammable fluid shut off services. These listings are to the full pressure rating of the valve (500 PSIG).







**Flow Control Division** 

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# Dimensions



#### Parts and Materials Identification

Part No.	Description	Material
1	Body End	Ductile Iron to ASTM A395-77
2	Body Seal	TFE
3	Seat (2)	TFE
4	Body	Ductile Iron to ASTM A395-77,
5	Ball*	316 Stainless Steel
6	Thrust Washer	RTFE
7	Stem*	Carbon Steel, Zinc Plated
8	Stem Packing (3)	TFE

\* Standard trim is carbon steel stem with 316 stainless steel ball, Type 316 stainless steel stem is optional.

Part No.	Description	Material
9	Handle	Cast Aluminum
10	Handle Bolt	Carbon Steel, Zinc Plated
11	Gland	Carbon Steel, Zinc Plated
12	Body Bolts (6)	Carbon Steel, Zinc Plated
13	Stop Plate	Carbon Steel, Zinc Plated
14	Gland Bolt (2)	Carbon Steel, Zinc Plated
15	Stop Washer	Carbon Steel, Zinc Plated
16	Gland Flange	Carbon Steel, Zinc Plated
17	Stop Plate Set Screw	Carbon Steel, Zinc Plated



# How to Specify and Order

#### **MARPAC DI-B800 Ball Valves**

Ball Valves shall be 3" size, NPT threaded end, radially split bolted body, floating ball design, handle operated. Valves shall have solid metal balls; formed hollow balls are not acceptable. Seats and seals shall be TFE. A multiple stem seal arrangement shall be provided, and shall be adjustable to compensate for wear. Stem shall be of a blowout proof design.

Body shall be Grade 60-40-18 pressure vessel quality cast ductile iron to ASTM A385. Trim (ball and stem) shall be Type 316 stainless steel.

Valves shall be capable of operating at pressures up to 500 psig, and at temperatures to 400°F. Seats shall provide bubble-tight shutoff over the operating range of the valve.

When specified, valves shall be listed by Underwriters' Laboratories for Category YSDT (L.P. Gas shutoff) and/or Category YFBX (Flammable Liquid Shutoff) services.

Valves shall be Model DI-B800, as manufactured by Flowserve Corporation.



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