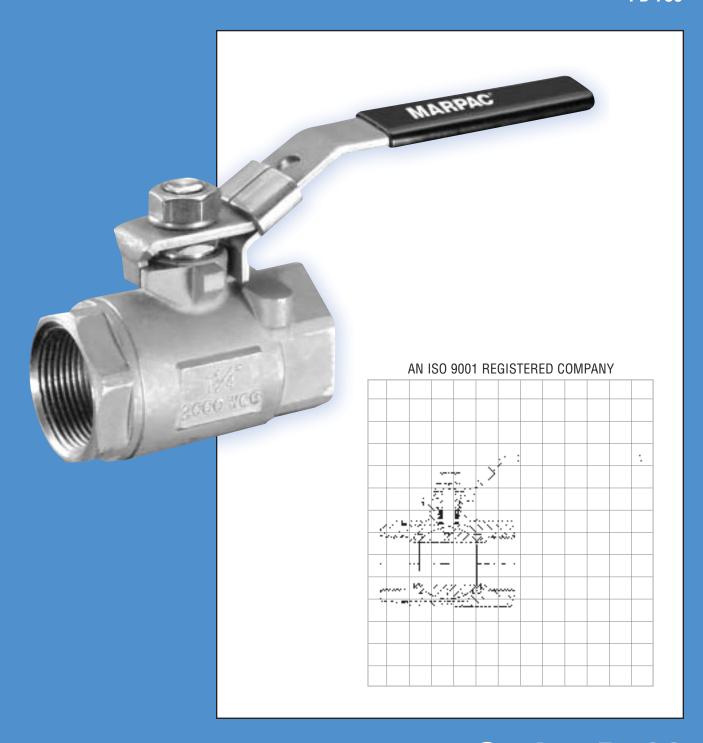


PB 780



Series B780 General Service Ball Valve

A screwed end, two-piece ball valve in carbon steel or stainless steel



General Purpose Ball Valves

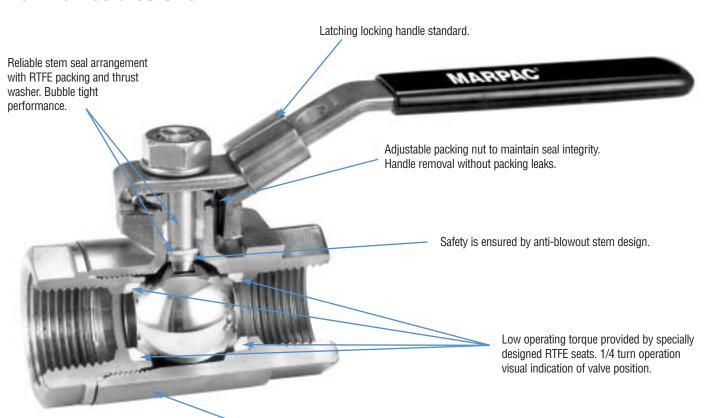
The line of general purpose ball valves offers outstanding performance, durability and economy for a variety of applications, including:

- new construction
- · water, oil, gas utility services
- · industrial process services

Versatility is provided with the availability of two body materials - carbon steel and stainless steel in ½"– 2" sizes. And because it is a ball valve, it can offer significant performance advantages over conventional gate and globe valves.



Ball Valves also offer:



Two-Piece cast body design for durability.





Specifications:

Sizes: 1/4", 3/8", 1/2", 3/4", 1", 11/4", 11/2", 2"

Ends: Screw ends (NPT) to ANSI B2.1

Body: 1 piece body with end plug insert available

in Carbon Steel and Stainless Steel (316)

Ball: Solid bore, 316 Stainless Steel

Stem: One piece bottom entry style with anti-blow

out shoulder. Stainless Steel to ASTM

A479-316

Seat: Reinforced TFE

Body Seal: Reinforced TFE, 1/4" – 2" Carbon Steel

and Stainless Steel only

Stem Seal: Reinforced TFE
Thrust Washer: Reinforced TFE

External Hardware:

Carbon Steel - Carbon Steel, zinc plated; Stainless Steel - Series 300 stainless steel

Handle: Lever type standard - with lockout

Operation: Bi-directional

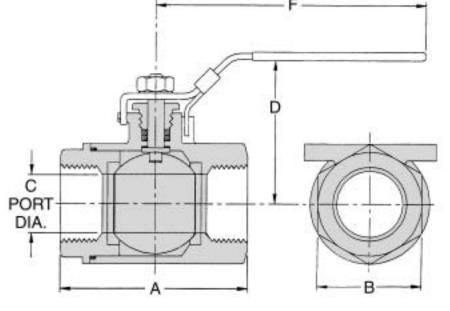
Steam Rating: 150 psi saturated steam

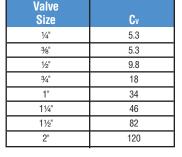
Options: Oval handle
Temperature Range: -20 to 450°F

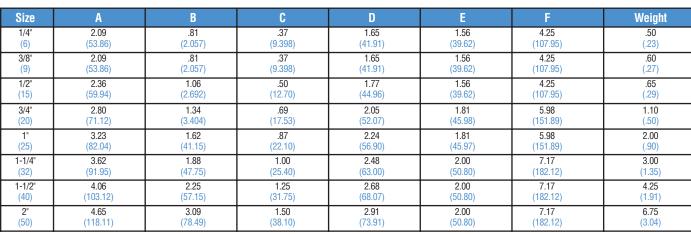
Pressure Rating: 1/4" – 2" Carbon Steel and Stainless Steel

2000 psi WOG

Dimensions and Weights inches (mm) and lb. (kg)



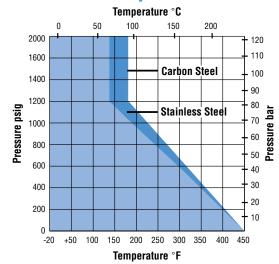






Materials of Construction

Pressure/Temperature Curves



No.	Part Description	Carbon Steel w/Stainless Steel Trim	Stainless Steel	
1	Body	WCB Carbon Steel	CF8M Stainless Steel	
2	Ball	316 Stainless Steel	316 Stainless Steel	
3	Stem	316 Stainless Steel	316 Stainless Steel	
4	End Adapter	WCB Carbon Steel	CF8M Stainless Steel	
5	Seats (2)	RTFE		
6	Stem Seals (2)	RTFE		
7	Thrust Washer	RTFE		
8	Gland	Carbon Steel	316 Stainless Steel	
9	Handle	CS-Plastic Coated	SS-Plastic Coated	
10	Spring Washer	Carbon Steel	Stainless Steel	
11	Lock Nut	Carbon Steel	Stainless Steel	
12	Body Seal	RTFE		

How To Order

<u>_1/2"_</u> 	<u>PB780</u>	<u>4</u>	<u>6</u>	<u>R</u>	<u>SE</u>	<u>D</u>
Size	Series	Body & End/Plug	Ball & Stem	Seat	Ends	Option
1/4" 1/2" 1" 11/2" 3/6" 3/4" 11/4"" 2"	*B780	4 - Carbon Steel 6 - Stainless Steel	6 - Stainless Steel	R - Reinforced TFE	SE - Screw Ends	D - Oval Handle

Ordering Example: A 1/2" Series B780 with carbon body and end plug, stainless steel ball and stem, reinforced TFE seats, screw ends and oval handle.

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Flowserve Corporation has established industry leadership in the design and manufacture of its products. When properly selected, this Flowserve product is designed to perform its intended function safely during its useful life. However, the purchaser or user of Flowserve products should be aware that Flowserve products might be used in numerous applications under a wide variety of industrial service conditions. Although Flowserve can (and often does) provide general guidelines, it cannot provide specific data and warnings for all possible applications. The purchaser/user must therefore assume the ultimate responsibility for the proper sizing and selection, installation, operation, and maintenance of Flowserve products. The purchaser/user should read and understand the Installation Operation Maintenance (IOM) instructions included with the product, and train its employees and contractors in the safe use of Flowserve products in connection with the specific application.

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^{*} Series designation formerly McCANNA M402.